



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4011-1

Job Sheet 167483



Part No: D4011-1

Job Qty: 45 ea

Part Name: Clamp, Short



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 11/1/17

Job Tracking No:

Due Date: 11/8/17

Created By: Victoria Michaud-Febrille

Type: SOLD

Description:

Customer: Rilpa Enterprises Ltd (CRILP01)

480 Aviation Way NE Calgary, AB, T2E 7G3 Canada ph:(403) 275-3035 fx:(403) 730-0170.

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	45 Ea	11/7/17	11/7/17	0.00	0.00	Start Up Waterjet1		<i>DL</i>
100	Waterjet	45 pcs	11/7/17	11/7/17	0.00	2.00	Waterjet1		<i>DL</i> <i>DAS</i>
120	QC	45 pcs	11/7/17	11/7/17	0.00	0.00	QC8		<i>38</i>
130	Brake NC	45 pcs	11/8/17	11/8/17	0.02	2.29	Brake NC 1		<i>DAS</i> <i>9-88</i> <i>M.L.C</i>
140	QC	45 pcs	11/8/17	11/8/17	0.00	0.00	QC5		<i>9-89</i>
150	Packaging	45 pcs	11/8/17	11/8/17	0.00	0.00	Packaging3	<i>St 544</i>	<i>9-89</i>
160	QC21-SA	45 Ea	11/8/17	11/8/17	0.00	0.00	QC21		<i>DAS</i> <i>21</i> <i>9-89</i> DEC 14 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304S14GA	3	33	0	0

4.2

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Clamp, Short	0.266Inches + 0.006 - 0.001	0.272 0.265	Diameter	
2	Clamp, Short	0.328Inches ± 0.010	0.338 0.318		
3	Clamp, Short	0.750Inches ± 0.030	0.780 0.720		
4	Clamp, Short	1.000Inches ± 0.030	1.030 0.970		
5	Clamp, Short	1.250Inches ± 0.030	1.280 1.220		
6	Clamp, Short	0.250Inches ± 0.030	0.280 0.220		
7	Clamp, Short	0.130Inches ± 0.030	0.160 0.100		
8	Clamp, Short	4.490Inches ± 0.030	4.520 4.460		
9	Clamp, Short	1.800Inches ± 0.030	1.830 1.770		
10	Clamp, Short	6.454Inches ± 0.010	6.464		

DART
AEROSPACE
S007330



Clamp, Short

PART NO: D4011-1

Revision:

Operation:

Change No:

Start up Operation

Mfg Date: 11/07/17

Job No: 167483

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

			6.444
11	Clamp, Short	7.270Inches $\pm$ 0.010	7.280 7.260
12	Clamp, Short	8.080Inches $\pm$ 0.030	8.110 8.050
13	Clamp, Short	0.080Inches $\pm$ 0.010	0.090 0.070

Plex 11/1/17 10:25 AM dart.Michaud-Febrille.Victoria

